

Bluefin Rapid

2940

Water-based, fast-drying clear varnish for industrial use.

PRODUCT DESCRIPTION

General

Water-based, 1C clear varnish for the coating of chairs and furniture in industrial settings. Outstanding chemical and mechanical resistance and very good resistance to cream and grease; excellent grain accentuation, transparency and filling performance; good lightfastness; very good stability on vertical surfaces. Can be applied using the "varnish on varnish" method.

Special properties and standards



- **ÖNORM A 1605-12 (furniture surfaces)**
Resistance to chemical reactions: 1-B1
Response to abrasion: 2-D (≥ 50 U)
Response to scratches: 4-E (≥ 0.5 N)
Flame treatment: 5-B (highly non-flammable furniture surfaces)



- **DIN 68861 (furniture surfaces)**
Part 1: Response to chemical stress: 1-B
Part 2: Response to abrasion: 2 D (> 50 to ≤ 150 U)
Part 4: Response to scratches: 4 E (> 0.5 to ≤ 1.0 N)



- **ÖNORM A 3800-1 (fire behaviour)**
In conjunction with a flame-retardant substrate:
flame-retardant, Q1, Tr 1



- **DIN 53160-1 and DIN 53160-2**
Perspiration and saliva-proof properties

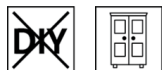


- **ÖNORM EN 71-3**
Safety of toys; migration of certain elements (free of heavy metals)



- **French ordinance DEVL1104875A**
Marking of construction coating products for their emission of volatile pollutants: A+

Application area



For the coating of furniture and interior finishing exposed to normal levels of stress, bedroom suite and living room furniture: application areas III to IV according to ÖNORM A 1610-12.

For hardly inflammable or flame-retardant coating systems in conjunction with a flame-retardant substrate.

Especially suitable for painting chairs and other frame-type furniture and for objects that require outstanding cream and grease resistance.

PROCESSING

Processing instructions



- Please stir the product before use.
- The temperature of the product and object, and the room temperature must be at least + 15 °C.
- Various types of wood (e.g. Larch, various exotic types of wood) contain water-soluble substances, which become active when overcoating with water-based furniture coatings. To prevent discolouration or marks (these can be more or less pronounced depending on the origin of the wood), when coating **oak**, **larch** and other types of wood rich in active substances we therefore recommend priming them first with Aduro Primer (2523).
- Any change in the processing sequence, environmental conditions, non-observance of instructions or the use of products not listed may have an unfavourable effect on the result.
- Please follow our **ARL 150 - Working guidelines for water-based furniture coatings**.

Application technique



	Airless	Airless air-supported (Airmix®, Aircoat, etc.)	Cup gun
Spraying nozzle Ø (mm)		0,23 - 0,33	1,8 - 2,0
Spraying pressure (bar)	100 - 120	60 - 90	2 - 3
Vaporizer Air (bar)	-	1 - 2	-
Applied quantity per application (g/m²)	80 - 120		
Total quantity applied (g/m²)	max. 450		

The shape and surface condition of the workpiece as well as the type of application influence the actual consumption. Accurate values for consumption must be obtained by applying trial coats in advance.

Drying times

(at 23 °C and 50 % rel. humidity)



Sandable and recoatable	1 hour(s)
Manipulable and stackable	3 hour(s)

The figures given above are reference values. Drying depends on the substrate, layer thickness, temperature, air exchange, relative humidity, stacking pressure and stacking conditions.

In order to improve the firmness of the subsequent coating, we recommend drying overnight at room temperature. In addition, this keeps the content of solvent residues in the paint film low.

Lower temperatures and/or high level of atmospheric humidity can increase the drying time.

Cleaning the working equipment



8029

With water immediately after use.

To remove dried paint residues we recommend using Aqua-Cleaner (8029) (diluted 1:1 with water).

Conveyor belts and material lines: Clean-Smart B&P (8015000210)

Heavily soiled material lines: Clean-Smart Gel (8060000210)

SUBSTRATE	
Type of substrate	Hard and softwood (solid wood)
Substrate property	The substrate must be dry, clean, capable of holding the paint, free from separating substances such as grease, wax, silicone, resin etc. and free from wood dust, as well as tested for suitability for coating.
Substrate preparation	Hardwoods: Grit size 150 - 180 Softwoods: Grit size 100 - 150
COATING SYSTEM	
Primer coat	1 x Bluefin Rapid (2940)
Intermediate sanding	Grit size 240 – 320 Sanding straight through must be avoided, as this may lead to differences in the grain accentuation, which are further increased by yellowing with aging.
Topcoat	1 x Bluefin Rapid (2940)
CLEANING AND MAINTENANCE	
Cleaning and Maintenance	Cleaning with Clean-Möbelreiniger (7202) and care with Clean-Möbelpflege Plus (7222).
ORDERING INFORMATION	
Size of trading unit	25 kg
Colour shades / Glosslevels	Bluefin Rapid G05 (2940000105) Bluefin Rapid G10 (2940000110) Bluefin Rapid G30 (2940000130) Bluefin Rapid G50 (2940000150) Bluefin Rapid G70 (2940000170)
Supplementary products	Aduro Primer (2523) Aqua-Cleaner 8029 (8029) Clean-Smart B&P (8015) Clean-Smart Gel (8060) Clean-Möbelpflege Plus (7222) Clean-Möbelreiniger (7202) Please refer to the corresponding technical data sheets of the products.
FURTHER DETAILS	
Durability / storage  	Min. 1 year(s) in the original sealed containers. Make sure the product is protected against moisture, direct sunlight, frost and high temperatures (above 30 °C). Close opened containers well and use up the content as soon as possible.
Technical specifications	Delivery viscosity: 2,500 (Brookfield spindle 4/20 rpm/2 min/20 °C)

Safety information

The product is only suitable for industrial use.

The inhalation of paint aerosols during spray application must generally be avoided. This is ensured by the proper use of a respirator (combination filter A2/P2).

Further information on the subject of safety during transport, storage and handling as well as disposal can be found in the relevant safety data sheet. The current version can be accessed on the Internet at **www.adler-lacke.com**.
